

# GANG - RUN PROGRAM

Standard shapes/sizes from 2,500 to 50,000  
Full-color printing

- 3.5- or 4-inch circles or squares
- 3 stock weights (paper thickness)
- Sustainable—eco-friendly stock and agri-based inks
- Full-color (4-color process) on both sides
- 10 to 15 business days production turn



## BEVERAGE INDUSTRY RATES

Our most popular program offering a low-cost beverage coaster solution. We run your order up with other orders to achieve economies of scale. Includes full-color printing on both sides on high-quality, eco-friendly pulp board.

**Printing Process:** 4-color process/4-color process (traditional offset)

**Quantities:** 2,500 (min.) to 50,000

**Multiple Versions:** Combine orders to achieve higher quantity rates (2,500 min. per version)

**Stock Weights:** Light (~40 pt), Medium (~60 pt.) and Heavy (~80 pt.)  
—up to 40% recycled content; recyclable & biodegradable

**Sizes/Shapes:** 3.5-inch or 4-inch circles or squares

**Typical Production Turn:** 10 to 15 business days after proof approval

**Online Order Form:** <https://adcoasters.com/order.html>



## BEVERAGE COASTERS - CUSTOM PRINTED

### Light Weight Stock (~40 pt.) most economical

Standard Packaging: 125/sleeve; 2,500/carton (5,000/carton at 5,000 up)

| QUANTITY | PRICE      | COST PER 1,000 | SHIPPING (EST.) |
|----------|------------|----------------|-----------------|
| 2,500    | \$445.00   | \$178.00       | \$39.00         |
| 5,000    | \$560.00   | \$112.00       | \$63.00         |
| 10,000   | \$1,060.00 | \$106.00       | \$119.00        |
| 15,000   | \$1,515.00 | \$101.00       | \$177.00        |
| 20,000   | \$1,925.00 | \$96.25        | \$231.00        |
| 25,000   | \$2,315.00 | \$92.60        | \$290.00        |
| 50,000   | \$4,360.00 | \$87.20        | please call     |

### Medium Weight Stock (~60 pt.) most popular

Standard Packaging: 125/sleeve; 2,500/carton (3,500/carton at 10,000 up)

| QUANTITY | PRICE      | COST PER 1,000 | SHIPPING (EST.) |
|----------|------------|----------------|-----------------|
| 2,500    | \$470.00   | \$188.00       | \$50.00         |
| 5,000    | \$580.00   | \$116.00       | \$91.00         |
| 10,000   | \$1,105.00 | \$110.50       | \$177.00        |
| 15,000   | \$1,575.00 | \$105.00       | \$262.00        |
| 20,000   | \$2,000.00 | \$100.00       | \$346.00        |
| 25,000   | \$2,380.00 | \$95.20        | please call     |
| 50,000   | \$4,530.00 | \$90.60        | please call     |

### Heavy Weight Stock (~80 pt.) most lux option

Standard Packaging: 100/sleeve; 2,500/carton

| QUANTITY | PRICE      | COST PER 1,000 | SHIPPING (EST.) |
|----------|------------|----------------|-----------------|
| 2,500    | \$585.00   | \$234.00       | \$62.00         |
| 5,000    | \$805.00   | \$161.00       | \$118.00        |
| 10,000   | \$1,530.00 | \$153.00       | \$226.00        |
| 15,000   | \$2,180.00 | \$145.33       | \$336.00        |
| 20,000   | \$2,770.00 | \$138.50       | please call     |
| 25,000   | \$3,295.00 | \$131.80       | please call     |
| 50,000   | \$6,275.00 | \$125.50       | please call     |

For quantities over 50,000, non-standard shapes/sizes, or spot color applications—please call or email for pricing. For lower quantities, 50 to 1,000, see our POD program pricing.

**ORDER MORE & SAVE OVER 5% AT EACH QUANTITY BREAK**

Call us toll-free at 1.877.423.2627

or order online at [www.adcoasters.com/order.html](http://www.adcoasters.com/order.html)

**Terms & Conditions:** Plates and set-up included. Artwork must be supplied following AC specifications or production fees may be charged at a \$80 per hour rate. Pdf content proof via email included. Must be 4-color process or utilize 4-color process colors (process builds). Two artworks (sides) per order (different fronts and backs) at no additional charge. Can be 1-sided (no printing on 2nd side) but no price discount will be given. Typical turn-around time is 10-15 business days upon proof approval. Proofs typically delivered within 48 hours of artwork turn over. Above listed shipping is estimated continental U.S. standard ground only. Actual shipping charges may vary and may incur a handling fee. Carton count is typical but may vary. Additional shipping charges may be added for residential delivery. 10 percent overs/unders billable. Prices subject to change without notification.



BEVERAGE COASTERS AND MORE

PO Box 12667 Portland, OR 97212 USA

TF 877.423.2627 T 503.796.1813 F 503.241.9475

sales@adcoasters.com [www.adcoasters.com](http://www.adcoasters.com)

