

## Gang-Run Program

Q: What is a gang-run?

A: A gang-run is when a printer has the ability to use a large printing press and paper stock to print multiple items at one time. Many printers do this with small items, like business cards, to significantly reduce the production costs. Due to the thickness of the stock we use for beverage coasters, we have to use a very large printing press to keep the stock from breaking as it moves through the press making small-quantity jobs costly. We created our extensive Gang-Run Program so that we can offer an affordable option to people who have pulpboard beverage coaster needs in quantities at, or less than, 50,000 units. Please call for pricing on quantities over 50,000; multiple version runs, spot inks and custom shapes.

### Gang-Run Program

4-color process/4-color process (full color)

Light Weight Stock (~40 pt.)		125 coasters per sleeve/5,000 coasters per carton*		
Quantity	Size	Shape	Standard Price	Industry Rates
2,500	3.5 or 4	Round or Square	\$ 355.00	\$ 275.00
5,000	3.5 or 4	Round or Square	\$ 465.00	\$ 360.00
10,000	3.5 or 4	Round or Square	\$ 895.00	\$ 695.00
15,000	3.5 or 4	Round or Square	\$ 1,275.00	\$ 1,015.00
20,000	3.5 or 4	Round or Square	\$ 1,525.00	\$ 1,190.00
25,000	3.5 or 4	Round or Square	\$ 1,895.00	\$ 1,475.00
50,000	3.5 or 4	Round or Square	\$ 3,520.00	\$ 2,930.00

Medium Weight Stock (~60 pt.)		125 coasters per sleeve/2,500 coasters per carton*		
Quantity	Size	Shape	Standard Price	Industry Rates
2,500	3.5 or 4	Round or Square	\$ 375.00	\$ 295.00
5,000	3.5 or 4	Round or Square	\$ 495.00	\$ 385.00
10,000	3.5 or 4	Round or Square	\$ 960.00	\$ 745.00
15,000	3.5 or 4	Round or Square	\$ 1,395.00	\$ 1,075.00
20,000	3.5 or 4	Round or Square	\$ 1,630.00	\$ 1,260.00
25,000	3.5 or 4	Round or Square	\$ 1,995.00	\$ 1,570.00
50,000	3.5 or 4	Round or Square	\$ 3,745.00	\$ 3,370.00

Heavy Weight Stock (~80 pt.)		100 coasters per sleeve/2,500 coasters per carton*		
Quantity	Size	Shape	Standard Price	Industry Rates
2,500	3.5 or 4	Round or Square	\$ 450.00	\$ 350.00
5,000	3.5 or 4	Round or Square	\$ 590.00	\$ 460.00
10,000	3.5 or 4	Round or Square	\$ 1,175.00	\$ 905.00
15,000	3.5 or 4	Round or Square	\$ 1,725.00	\$ 1,350.00
20,000	3.5 or 4	Round or Square	\$ 2,295.00	\$ 1,780.00
25,000	3.5 or 4	Round or Square	\$ 2,850.00	\$ 2,205.00
50,000	3.5 or 4	Round or Square	\$ 5,265.00	\$ 4,365.00

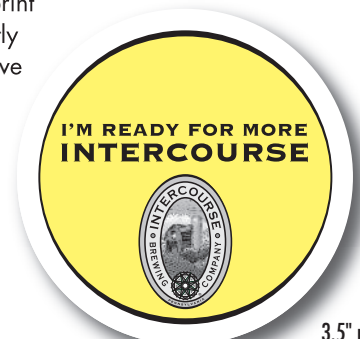
#### Terms & Conditions:

Plates and set-up included. Artwork must be supplied following AC specifications or production fees may be charged at a \$80 per hour rate. Pdf proofs via email included. Must be 4-CP or utilize 4-CP colors (process builds). Two artworks (sides) per order (different fronts and backs). Can be 1-sided (no printing on 2nd side) but no price discount will be given. Typical turnaround time - 10 to 15 business days upon proof approval. Proofs typically delivered within 48 hours of artwork turnover. \*Carton count is typical but may vary. Shipping additional. 10 percent overs/unders billable. Prices subject to change without notification.

REV0112

Please use the enclosed Order Form to submit your order.

Images of coasters are not actual size.



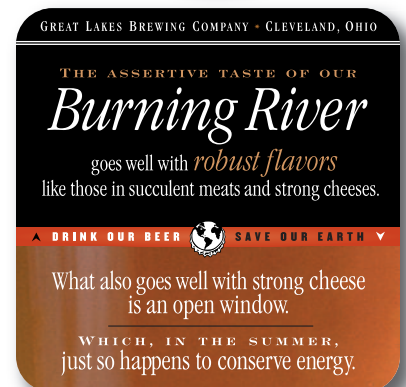
3.5" round



3.5" square



4" round



4" square

